

300 AS 3679.1 (Australia)

Standards

AS 3679.1

Structural steel - Hot-rolled bars and sections

Chemical composition

C < 0.25	Si < 0.5	Mn < 1.6	P < 0.04
S < 0.04	Cr < 0.3	Mo < 0.1	Ni < 0.5
V < 0.03	Nb < 0.02	Ti < 0.04	Al < 0.15
Cu < 0.5	Fe Rest	CE < 0.44	

$CE = C + Mn/6 + (Cr+Mo+V)/5 + (Ni+Cu)/15$

$Cu + Ni + Cr + Mo < 1.00\%$

$Nb + V < 0.03$

Al may be replaced by other grain refining elements

$Ti + Nb + V < 0.15$

Properties

By AS/NZS 3679.1

Flats and sections

Thickness: < 11 mm ;

Yield Strength: > 320 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Thickness: 11 - 17 mm ;

Yield Strength: > 300 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Thickness: 17 - 40 mm ;

Yield Strength: > 280 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Thickness: > 40 mm ;

Yield Strength: > 280 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Hexagons, rounds and squares

Thickness: < 50 mm ;

Yield Strength: > 300 MPa

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Tensile Strength: > 440 MPa

Elongation: > 22 %

Thickness: 50 - 100 mm ;

Yield Strength: > 290 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Thickness: > 100 mm ;

Yield Strength: > 280 MPa

Tensile Strength: > 440 MPa

Elongation: > 22 %

Calculated properties

Density: 7.83 g/cm³